

**Description:**

This optical encoder incremental module is used to detect a linear or rotary position when used together with a codewheel. Each module consists of a lensed LED source and a monolithic detector IC enclosed in a small plastic package. They are available in 2 channel or 3 channel versions. The resolution and index version of the modules and the codewheels must match. They can easily be mounted by using 4-40 screws through the mounting holes. These devices are very reliable when connected properly. Improper connections are the most common cause of failure. For maximum noise immunity or cables longer than 6 feet, add a cable driver option (**PC4, EA-D8**). For open collector or higher voltage applications, add the **PC3** device. The suggested mating connector is AMPMODU 103977-4 or AMP 640442-5. Codewheels, quadrature decoder chips, counter chips, computer interface boards, and mating connectors and cables are also available.

**Features:**

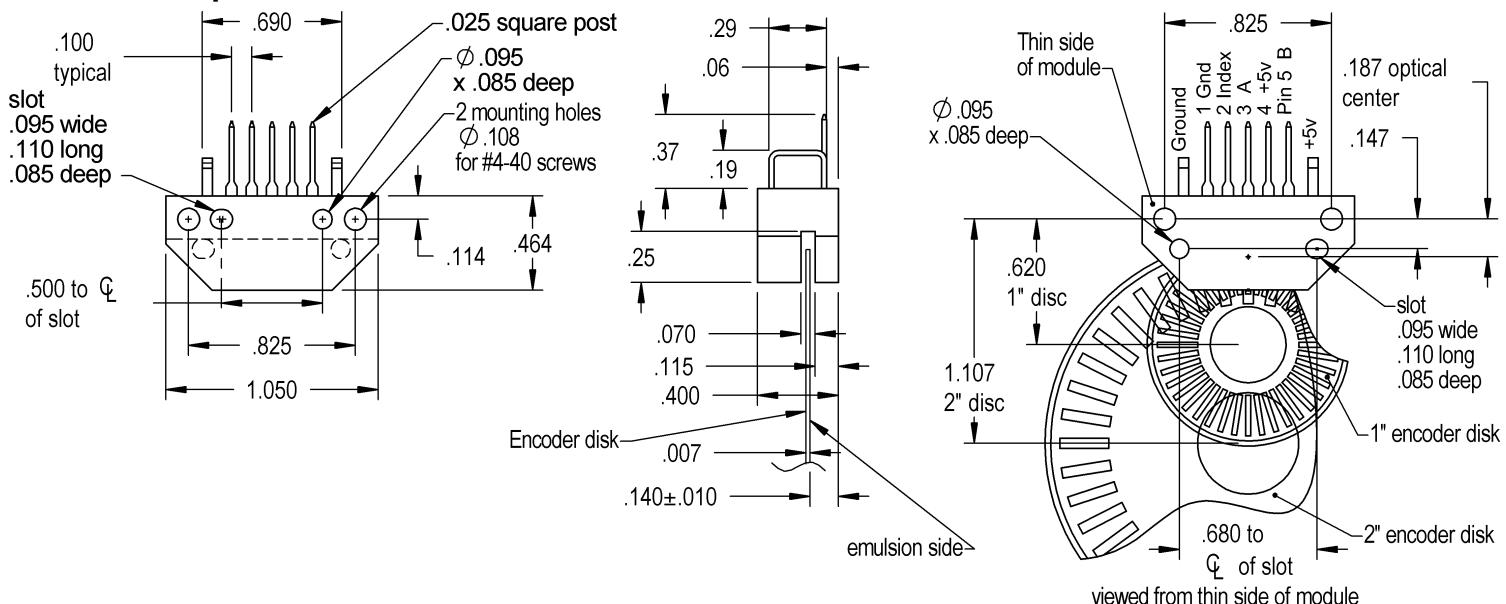
- Two channel quadrature output with optional index pulse
- Resolution up to 2048 CPR
- No signal adjustment required
- Small size
- -40°C to 100°C operating temperature
- TTL compatible
- Single 5V Supply

**Mechanical Notes:**

Parameter	Min.	Max.	Units
Storage temperature	-40	100	°C
Supply voltage, Vcc	-0.5	7.0	V
Output voltage	-0.5	Vcc	V
Output current per channel	-1.0	5.0	mA

**Recommended Operating Conditions:**

Parameter	Min.	Max.	Units	Notes
Temperature	-40	100	°C	
Supply voltage	4.5	5.5	Volts	Ripple<100V <sub>P-P</sub>
Load capacitance	-	100	pF	
Count frequency	-	100	kHz	rpm/60 x cycles/rev.

**Mechanical Specifications:****Electrical Characteristics:****Non-Index (2-channel) OR  
1" disk < 1000 CPR or 2" disk < 2000 CPR**

Parameter	Min.	Typ.	Max.	Notes	Min.	Typ.	Max.	Units	Notes
Supply Current	-	17	40		30	57	85	mA	
High Level Output Voltage	2.4	-	-	I <sub>OH</sub> = -40 μA max. <sup>[1]</sup>	2.4	-	-	Volts	I <sub>OH</sub> = -200 μA max.
Low Level Output Voltage	-	-	0.4	I <sub>OL</sub> = 3.2 mA max.	-	-	0.4	Volts	I <sub>OL</sub> = 3.86 mA max.
Rise Time	-	200	-	25pF, 11KOhm pullup	-	180 <sup>[2]</sup>	-	ns	25pF, 2.7KOhm pullup
Fall Time	-	50	-	25pF, 11KOhm pullup	-	49 <sup>[2]</sup>	-	ns	25pF, 2.7KOhm pullup

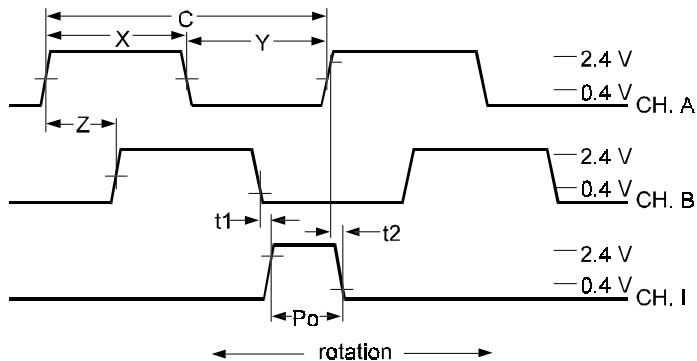
➤ Over Recommended Operating Range. Typical values are specified at Vcc= 5.0V & 25°C

1. Unloaded high level output voltage is 4.80v typically, 4.2v minimum.

2. 80 nSec for HEDS-9040 #T00 (2000 CPR With Index)

**With Index Option (3-channel) OR  
1" disk >= 1000 CPR or 2" disk >= 2000 CPR**

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**Timing Diagram:**

**CPR (N):** The number of Cycles Per Revolution.

**One Shaft Rotation:** 360 mechanical degrees, N cycles.

**One Electrical Degree ( $^{\circ}$ e):** 1/360 of one cycle.

**One Cycle (C):** 360 electrical degrees ( $^{\circ}$ e). Each cycle can be decoded into 1 or 4 codes, referred to as X1 or X4 resolution multiplication.

**Symmetry:** A measure of the relationship between (X) and (Y) in electrical degrees, nominally 180 $^{\circ}$ e.

**Quadrature (Z):** The phase lag or lead between channels A and B in electrical degrees, nominally 90 $^{\circ}$ e.

**Index (CH I.):** The index output goes high once per revolution, coincident with the low states of channels A and B, nominally 1/4 of one cycle (90 $^{\circ}$ e).

**Position error:** The difference between the actual shaft position and the position indicated by the encoder cycle count.

**Cycle error:** An indication of cycle uniformity. The difference between an observed shaft angle which gives rise to one electrical cycle, and the nominal angular increment of 1/N of a revolution.

**Shaft Rotation for Shafted Encoders:**

- 1) View the encoder so the shaft/bushing side is facing up.
- 2) > For encoder **H3** the following is true: A leads B in a clockwise rotation and B leads A in a counterclockwise rotation.  
For encoders **H1, H25, S1, S2** and **SP-16** the following is true: B leads A in a clockwise rotation and A leads B in a counterclockwise rotation.

**Shaft Rotation for Hollow-Shafted Encoders:**

- 1) View the encoder so the cover/label side is facing up.
- 2) > For encoders **E3, E4, E5M** and **E6M** the following is true: A leads B in a clockwise and B leads A in a counterclockwise rotation.  
For encoder **E2** the following is true: B leads A in a clockwise rotation and A leads B in a counterclockwise rotation.

**Encoder Characteristics:**

Parameter	Symbol	Min.	Typ.	Max	Units
Cycle Error			3	5.5	$^{\circ}$ e
Symmetry		150	180	210	$^{\circ}$ e
Quadrature		60	90	120	$^{\circ}$ e
Index Pulse width	Po	60	90	120	$^{\circ}$ e
CH. I rise after CH. B or CH. A fall	t1	-300	100	250	ns
CH. I fall after CH. A or CH. B rise	t2	70	150	1000	ns

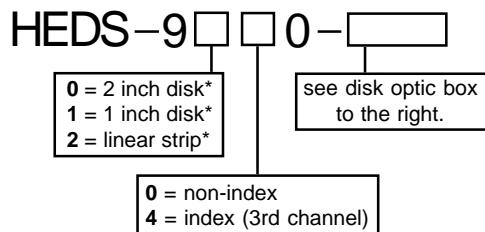
Over Recommended Operating Range. Values are for the worst error over a full rotation.

**Encoder Characteristics for HEDS-9040#T00 (2000 CPR, Index):**

Parameter	Symbol	Min.	Typ.	Max	Units
Cycle Error		3	7.5	$^{\circ}$ e	
Symmetry		130	180	230	$^{\circ}$ e
Quadrature		40	90	140	$^{\circ}$ e
Index Pulse width	Po	40	90	140	$^{\circ}$ e
CH. I rise after CH. B or CH. A fall	t1	10	450	1500	ns
CH. I fall after CH. A or CH. B rise	t2	10	250	1500	ns

Over Recommended Operating Range. Values are for the worst error over a full rotation.

### Ordering Information:



\*These are normally used with disk sizes indicated, but exceptions are made. Please contact our Sales department to confirm disk and module compatibility.

### Module Pricing:

	Low Resolution	High Resolution
<b>HEDS-9000</b>	\$25 (<=1000 CPR)	\$28
<b>HEDS-9040</b>	\$28	\$28
<b>HEDS-9100</b>	\$25 (<=500 CPR)	\$28
<b>HEDS-9140</b>	\$28	\$28
<b>HEDS-9200</b>	\$25	\$25

### Linear Strip Optics:

CPI	Optics
120	HEDS-9200-L00
125	HEDS-9200-M00
127	HEDS-9200-M00
150	HEDS-9200-P00
180	HEDS-9200-Q00
200	HEDS-9200-R00
300	HEDS-9200-300
360	HEDS-9200-360

Technical Data, Rev. 07.25.00, July 2000  
All Information subject to change without notice.

### Disk Optics:

CPR	1"	2"
50	S00	-
96	C00	-
100	C00	S00
110	C00*	-
120	C00*	-
192	D00**	-
200	E00	C00
250	F00	-
256	F00	-
360	G00	-
400	H00	D00*
500	A00	A00**
512	I00	A00*
540	R00**	-
1000	B00*	B00
1016	J00*	-
1024	J00*	J00
2000	-	T00
2048	-	U00**

\* Index option not yet available.

\*\* Index Exceptions (1" & 2"):

192-I uses 9140-E00 module.

500-I uses 9140-F00 module.

2048-I uses 9040-T00 module.

\*\* Non-index Exceptions (1" & 2"):

540 uses 9200-R00 module.